

# Work Order ID 117316

June-16-14 11:02:33 AM

**\*117316\***

Page 1

Item ID: D4805-1 Accept **\*N900040100\*** Setup Start **\*NS1\***  
 Revision ID: Stop **\*NS2\***  
 Item Name: End Fitting  
 Start Date: 6/16/14 Start Qty: 2.00 **\*2\*** Cust Item ID:  
 Required Date: 6/16/14 Req'd Qty: 2.00 **\*2\*** Customer:  
 Reference: PART MARKING

Approvals: Process Plan: Q Date: 140616 Tooling: \_\_\_\_\_ Date: \_\_\_\_\_ Run Start **\*NR1\***  
 QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_ Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4805	REV A								

150 PURCHASING 0.00  
**\*150\***  
 Purchasing 0.00  
 Purchasing  
 Memo  
 PULL FROM STK:  
 2 X D4805-1 B112022  
 SEND TO P & L PRINTING FOR PART MARKING  
 PO 24622  
 140616  
 N/A already engraved on Haas  
 14/10/17  
 14/6/18

155 Receive & Inspect for Damage & Mat'l Certs 0.00  
**\*155\***  
 Packaging 0.00  
 Packaging  
 Memo

165 QC6- Inspect dimensions to drawing 0.00  
**\*165\***  
 QC 0.00  
 Quality Control

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\*117316\*

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June-16-14 11:02:33 AM

Item ID: D4805-1

Accept

\*N900040100\*

Setup Start \*NS1\*

Revision ID:

Stop \*NS2\*

Item Name: End Fitting

Start Date: 6/16/14 Start Qty: 2.00 \*2\*

Cust Item ID:

Required Date: 6/16/14 Req'd Qty: 2.00 \*2\*

Customer:

Reference: PART MARKING

Approvals: Process Plan: \_\_\_\_\_ Date: \_\_\_\_\_ Tooling: \_\_\_\_\_ Date: \_\_\_\_\_

Run Start \*NR1\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

Stop \*NR2\*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
175	Identify as per dwg & Stock Location: _____	0.00							
*175*									
Packaging	Memo	0.00							
Packaging	RE-IDENTIFY USING NEW B/N								
190	QC21- Final Inspection - Work Order Release	0.00							
*190*									
QC	Memo	0.00							
Quality Control									

W 14-June 20  
[Signature]

# Picklist Print

June-16-14 10:54:07 AM

Work Order ID: 117316

\*117316\*

Parent Item: D4805-1

\*D4805-1\*

Parent Item Name: End Fitting

Start Date: 6/16/14

Required Date: 6/16/14

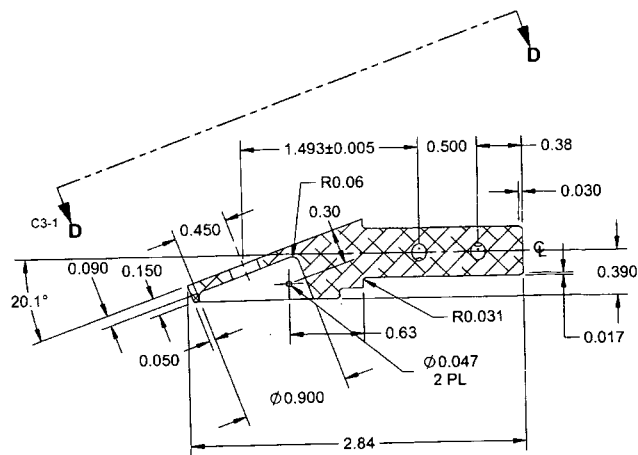
Start Qty: 2.00

Required Qty: 2.00

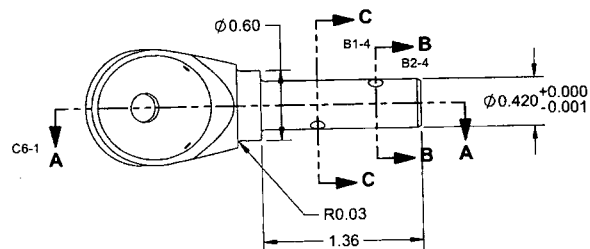
Comments: IPP REV:A NEW ISSUE JLM 14-01-28 VERIFIED BY:JFS

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D4805-1		Manufactured	No				Each	0.0000		2			
*D4805-1*									**				
End Fitting													

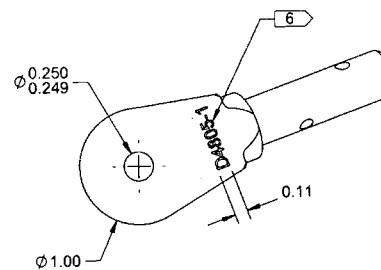
11/20/22  
EC



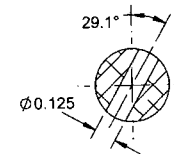
**SECTION A-A** B7-1



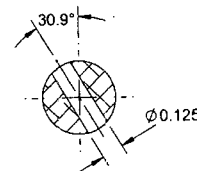
**D4805-1 END FITTING**



**AUXILIARY VIEW D-D** D7-1



**SECTION B-B** B5-1



**SECTION C-C** B6-1

SHOP COPY  
RETURN TO  
ENGINEERING  
INCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO 117316 ucs  
1406-16

**NOTES:**

- 1) MATERIAL: 17-4 PH/S17400/TYPE 630 SS ROUND BAR, H900 CONDITION  
PER AMS 5643/ASTM A564  
DART SPEC M17-4-R
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.3.  
ENGRAVE P/N USING 0.11 HIGH LETTERS TO A MAX. DEPTH OF 0.010
- 7) WEIGHT: 0.13 lbs
- 8) LIQUID PENETRANT INSPECT PER QSI 038 6.1.1 (ASTM E1417 LEVEL 2)

APPROVED

REV.	NEW ISSUE	DESCRIPTION	RF	13.09.16
DESIGN	RF			
DRAWN	RF			
CHECKED	HS			
MFG. APPR.	JLM			
APPROVED	HS			
DE APPR.	DS			
DATE	13.12.16			

**DART AEROSPACE LTD**  
HAWKESBURY, ONTARIO, CANADA

DRAWING NO. **D4805** REV. A  
SHEET 1 OF 3  
TITLE **END FITTING** SCALE NTS

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# PACKING SLIP

**SOLD TO**

DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**SHIPPED TO**

DART AEROSPACE LTD  
1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

P.O NUMBER PO24622

ITEM DESCRIPTION	QUANTITY	COMMENTS
D4880-042 LEG ASSEMBLY	1	ALL ITEMS HAVE BEEN LASER MARKED
D4881-041 LEG ASSEMBLY	1	
D4881-042 LEG ASSEMBLY	1	
D4882-041 LEG ASSEMBLY	2	
D4880-041 LEG ASSEMBLY	1	
D4803-1 STRUT	1	
D4871-3 END FITTING EYE	11	
D4866-2 STRUT	2	
D4882-1 STRUT	3	
D4866-1 STRUT	2	
D4928-1 STRUT	4	
D4807-041 SUPPORT ASSEMBLY	2	
D4878-1 STRUT	1	
D4867-1 STRUT	4	
D4868-1 STRUT	4	
D4884-1 END FITTING EYE	8	
D4884-3 END FITTING EYE	5	
D4801-1 STRUT	1	
D4804-1 STRUT	2	
D4806-1 CLEVIS	2	
D4806-3 STUD	8	
D4879-1 STRUT	2	